



GILLETTE GENERATORS

LIQUID COOLED DIESEL ENGINE GENERATOR SET

Model	HZ	STANDBY
		130°C RISE
SPMI-8000-60 HERTZ	60	800

60 HZ MODEL SPMI-8000



All generator sets are USA prototype built and thoroughly tested. Production models are USA factory built and 100% load tested.



UL2200, UL1446, UL508, UL142, UL498



NFPA 110, 99, 70, 37

All generator sets meet NFPA-110 Level 1, when equipped with the necessary accessories and installed per NFPA standards.



NEC 700, 701, 702, 708



NEMA ICS10, MG1, ICS6, AB1



ANSI C62.41, 27, 59, 32, 480, 40Q, 81U, 360-05

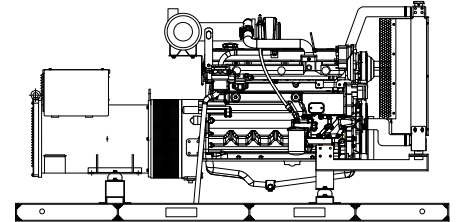


ASCE 7-05 & 7-10

All generator sets meet 180 MPH rating.

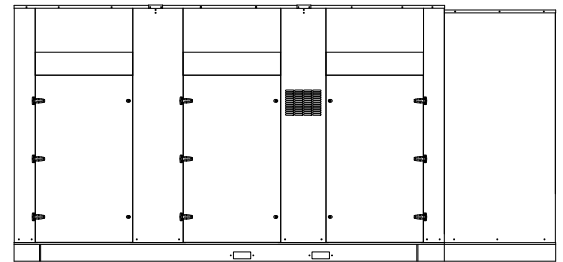


EPA 40CFR Part 60, 1048, 1054, 1065, 1068



“OPEN” GEN-SET

There is no enclosure, so gen-set must be placed within a weather protected area, uninhabited by humans or animals, with proper ventilation. Silencer not supplied, as installation requirements are not known. However, this item is available as optional equipment.



“LEVEL 2” HOUSED GEN-SET

Full aluminum weather protection and superior sound attenuation for specific low noise applications. Critical grade muffler is standard.

GENERATOR RATINGS

GENERATOR MODEL	VOLTAGE		PH	HZ	130°C RISE STANDBY RATING		POWER LEAD CONNECTIONS
	L-N	L-L			KW/KVA	AMP	
SPMI-8000-3-2	120	208	3	60	800/1000	2779	12 LEAD LOW WYE
SPMI-8000-3-3	120	240	3	60	800/1000	2408	12 LEAD HIGH DELTA
SPMI-8000-3-4	277	480	3	60	800/1000	1204	12 LEAD HIGH WYE
SPMI-8000-3-5	127	220	3	60	800/1000	2627	12 LEAD LOW WYE
SPMI-8000-3-16	346	600	3	60	800/1000	963	4 LEAD HIGH WYE

RATINGS: All single phase gen-sets are dedicated 4 lead windings, rated at unity (1.0) power factor. All three phase gen-sets are 12 lead windings, rated at .8 power factor. 130° C “STANDBY RATINGS” are strictly for gen-sets that are used for back-up emergency power to a failed normal utility power source. This standby rating allows varying loads, with no overload capability, for the entire duration of utility power outage. All gen-set power ratings are based on temperature rise measured by resistance method as defined by MIL-STD 705C and IEEE STD 115, METHOD 6.4.4. All generators have class H (180°C) insulation system on both rotor and stator windings. All factory tests and KW/KVA charts shown above are based 130°C (standby) R/R winding temperature, within a maximum 40°C ambient condition. Generators operated at standby power ratings must not exceed the temperature rise limitation for class H insulation system, as specified in NEMA MG1-22.40. Specifications & ratings are subject to change without prior notice.

APPLICATION & ENGINEERING DATA FOR MODEL SPMI-8000-60 HZ

GENERATOR SPECIFICATIONS

Manufacturer..... Stamford AVK Electric Generators
 Model & Type..... HCI634H, 4 Pole, 12 Lead, Three Phase
 HCI634G.314, 4 Pole, 12 Lead, 480V, Three Phase
 HCI634G.07, 4 Pole, 6 Lead, 600V, Three Phase
 Exciter..... Brushless, PMG excited
 Voltage Regulator Solid State, HZ/Volts
 Voltage Regulation ½%, No load to full load
 Frequency..... Field convertible, 60 HZ to 50 HZ
 Frequency Regulation ± ½% (1/2 cycle, no load to full load)
 Unbalanced Load Capability..... 100% of standby amps
 One Step Load Acceptance 100% of nameplate rating
 Total Stator and Load Insulation..... Class H, 180°C
 Temperature Rise 130°C R/R, standby rating @ 40°C amb.
 3 Ø Motor Starting @ 30% Voltage Dip (208-240V)... 1800 kVA
 3 Ø Motor Starting @ 30% Voltage Dip (480V-600V) 2350 kVA
 Bearing..... 1, Pre-lubed and sealed
 Coupling..... Direct flexible disc.
 Total Harmonic Distortion Max 3 | % (MIL-STD705B)
 Telephone Interference Factor Max 50 (NEMA MG1-22)
 Deviation Factor..... Max 5% (MIL-STD 405B)
 Alternator Self ventilating and drip-proof
 Ltd. Warranty Period..... 24 Months from start-up date or
 1000 hours use, first to occur.

GENERATOR FEATURES

- World Renown STAMFORD Generator having UL-1446 certification.
- Full generator protection with **Deep Sea 7420** controller, having UL-508 certification.
- Automatic voltage regulator with over-excitation, under-frequency compensation, under-speed protection, and EMI filtering. Entire solid-state board is encapsulated for moisture protection.
- Generator power ratings are based on temperature rise, measured by resistance method, as defined in MIL-STD 705C and IEEE STD 115, Method 6.4.4.
- Power ratings will not exceed temperature rise limitation for class H insulation as per NEMA MG1-22.40.
- Insulation resistance to ground, exceeds 1.5 meg-ohm.
- Stator receives 2000 V. hi-potential test on main windings, and rotor windings receive a 1500 V. hi-potential test, as per MIL-STD 705B.
- Full amortisseur windings with UL-1446 certification.
- Complete engine-generator torsional acceptance, confirmed during initial prototype testing.
- Full load testing on all engine-generator sets, before shipping.

ENGINE SPECIFICATIONS AND APPLICATIONS DATA

ENGINE

Manufacturer..... Mitsubishi
 Model and Type S12A2-Y2PTAW-2, 4 cycle, liquid Cooled
 Aspiration..... Turbo After Cooler, H2O to Air
 Charged Air Cooled System H2o to Air
 Cylinder Arrangement..... 12 Cylinders, V-12
 Displacement Cu. In. (Liters)..... 2,071 (33.9)
 Bore & Stroke in (Cm)..... 5.91 x 6.30 (15 x 16)
 Compression Ratio..... 15.3:1
 Main Bearings..... Tin Overlay with Babbit Backing
 Cylinder Head..... Cast Iron with overhead Cam
 Pistons..... Aluminum Alloy with Graphite Coating
 Crankshaft..... Induction Hardened, Heat Treated Forged
 Valves 2/ Cylinder, Heat Treated and Hardened Ex. Valves
 Governor Electronic, Bosch
 Frequency Regulation ± 1/4%
 Air Cleaner..... Dry, Replaceable Cartridge
 Engine Speed 1800 rpm
 Max Power, bhp (kwm) Standby 1207 (900)
 Ltd. Warranty Period..... 2 Year or 1000 hrs, first to occur

FUEL SYSTEM

Type Diesel Fuel Oil (ASTM No. 2-D)
 Combustion System Direct Injection
 Fuel Injection Pump Electronic, Bosch P Type x2
 Total Fuel Flow gal/hr (L/hr) 127 (480)
 Fuel Filter Yes
 Maximum Fuel Lift ft. (m)..... 10 (3)

FUEL CONSUMPTION

GAL/HR (LITER/HR)	STANDBY
100% LOAD	67.4 (255)
75% LOAD	46.1 (175)
50% LOAD	31.3 (119)

OIL SYSTEM

Type Full Pressure
 Oil Pan Capacity qt. (L) 105.67 (100)
 Oil Pan Cap. W/ filter qt. (L) 126.80 (120)
 Oil Filter..... 3, Replaceable Cartridge Type

ELECTRICAL SYSTEM

Ignition System Electronic
 Eng. Alternator/Starter: 24 VDC, negative ground, 45 amp/hr.

Recommended battery to -18°C (0° F):(2) 12 VDC, BCI# 31,
 Max. Dimensions: 14”lg x 6 3/4” wi x 10” hi, with standard
 round posts. Min output 1400 CCA. Battery tray (max. dim. at
 15”lg x 7”wi). This model has (2) battery trays, (2) hold down
 straps, (2) sets of battery cables, and (1) battery charger.
 Installation of (2) 12VDC starting batteries connected in series
 for 24VDC output is required, with possible higher AMP/HR
 rating, as described above, if the normal environment
 temperature averages -13° F (-25°C) or cooler.

CERTIFICATIONS

All engines are EPA emissions certified. All emergency
 stationary diesel engines are Tier II compliant.

APPLICATION & ENGINEERING DATA FOR MODEL SPMI-8000-60 HZ

COOLING SYSTEM

Type of System Air to Air, Charged Air Cooler
 Coolant PumpPre-lubricated, self-sealing
 Cooling Fan Type (no. of blades) Pusher (28)
 Fan Diameter inches (cm)..... 60 (152)
 Ambient Capacity of Radiator °F (°C)..... 122 (50)
 Engine Jacket Coolant Capacity gal. (L).....26.4 (100)
 Radiator Coolant Capacity gal. (L)..... 80.0 (303)
 Water Pump Capacity gpm (L/min).....291 (1,102)
 Heat Reject Coolant: Btu/min 20,418
 Air to Air Heat Reject, BTU/min.7,969
 Low Radiator Coolant Level Shutdown.....Standard
 Note: Coolant temp. shut-down switch setting at 228°F (109°C) with 50/50 (water/antifreeze) mix.

COOLING AIR REQUIREMENTS

Combustion Air cfm (m³/min) 3,107 (87.9)
 Max Air Intake Restrictions:
 Clean Air Cleaner, KPA (MBAR)..... 2 (20)
 Max. Temp. out of Charger Air Cooler
 @ 77° F (25°C), Amb. Air °F (°C)..... 180 (82)
 Radiator Cooling Air, SCFM (m³/min).....44,950 (1,272)

EXHAUST SYSTEM

Exhaust Outlet Size..... 12"
 Max. Back Pressure in KPA (in. H2O)..... 5.9 (24.1)
 Exhaust Flow, at rated KW, CFM (m3/min)..... 8,192 (232)
 Exhaust Temp, (Stack) °F (°C) 883 (473)

SOUND LEVELS MEASURED IN dB(A)

	<u>Open Set</u>	<u>Level 2 Encl.</u>
Level 2, Critical Silencer	99	88
Level 3, Hospital Silencer.....	94	82

Note: Open sets (no enclosure) have optional silencer system choices due to unknown job-site applications. Level 2 enclosure has installed critical silencer with upgrade to Level 3 hospital silencer. Sound tests are averaged from several test points and taken at 23 ft. (7 m) from source of noise at normal operation.

DERATE GENERATOR FOR ALTITUDE

3% per 1000 ft.(305m) above 3000 ft. (914m) from sea level

DERATE GENERATOR FOR TEMPERATURE

2% per 10°F(5.6°C) above 104°F (40°C)

DIMENSIONS AND WEIGHTS

	<u>Open Set</u>	<u>Level 2 Enclosure</u>
Length in (cm).....	186 (472)	234 (595)
Width in (cm).....	82 (208)	82 (208)
Height in (cm).....	94 (238)	110 (279)
3 Ø Net Weight lbs (kg).....	18950 (8595)	19440 (8817)
3 Ø Ship Weight lbs (kg)	19340 (8772)	21840 (9906)

DEEP SEA 7420 DIGITAL MICROPROCESSOR CONTROLLER



Deep Sea 7420

The “7420” controller is an auto start mains (utility) failure module for single gen-set applications. This controller includes a backlit LCD display which continuously displays the status of the engine and generator at all times.

The “7420” controller will also monitor speed, frequency, voltage, current, oil pressure, coolant temp., and fuel levels. These modules have been designed to display warning and shut down status. It also includes: (11) configurable inputs • (8) configurable outputs • voltage monitoring • mains (utility) failure detection • (250) event logs • configurable timers • automatic shutdown or warning during fault detection • remote start (on load) • engine preheat • advanced metering capability • hour meter • text LCD displays • protected solid state outputs • test buttons for: stop/reset • manual mode • auto mode • lamp test • start button • power monitoring (kWh, kVAr, kVAh, kVArh)

This controller includes expansion features including RS232, RS484 (using MODBUS-RTU/TCP), direct USB connection with PC, expansion optioned using DSENet for remote annunciation and remote relay interfacing for a distance of up to 3300FT. The controller software is freely downloadable from the internet and allows monitoring with direct USB cable, LAN, or by internet via the built in web interface.



Further expansion is available by adding the optional “WebNet” gateway interface module. This device will allow comprehensive monitoring of the generator via the cloud including identification, location, and status. Some advantages of this module include: reduced site visits and maintenance costs • remote fuel management • fault analysis • asset tracking • automatic system alerts • maximized system up-time.

STANDARD FEATURES FOR MODEL SPMI-8000-60 HZ

STANDARD FEATURES

CONTROL PANEL:

Deep Sea 7420 digital microprocessor with logic allows programming in the field. Controller has:

- STOP-MANUAL-AUTO modes and automatic engine shutdowns, signaled by full text LCD indicators:
- Low oil pressure • Engine fail to start
- High engine temp • Engine over speed
- Low Radiator Level • Engine under speed
- Three auxiliary alarms • Over & under voltage
- Battery fail alarm

Also included is tamper-proof engine hour meter

AC GENERATOR SYSTEM:

AC generator • PMG excited • Brushless design • Circuit Breaker installed and wired to gen-set • Direct connection to engine with flex disc • Class H, 180°C insulation • Self ventilated • Drip proof construction • UL Certified

VOLTAGE REGULATOR:

1% Voltage regulation • EMI filter • Under-speed protection • Over-excitation protection • total encapsulation

DC ELECTRICAL SYSTEM:

Battery tray • Battery cables • Battery hold down straps • 3-stage battery charger with float, absorption, & bulk automatic charge stages

WEATHER / SOUNDPROOF ALUMINUM HOUSING:

Corrosion Resistant Protection consisting of:

- (9) Heated and Agitated Wash Stages
- Zinc Phosphate Etching-Coating Stage
- Final Baked on Enamel Powder Coat
- 18/8 Stainless Steel Hardware

ENGINE:

Fuel filter • Full flow Oil filter • Air filter • Fuel pump • Oil pump • Solenoid type starter motor • Hi-temp radiator • Jacket water pump • Thermostat • Pusher fan and guard • Exhaust manifold • Electronic Governor • 24 VDC battery charging alternator • Flexible fuel and exhaust connectors • Vibration isolators • Open coolant recovery system with 50/50 water to anti-freeze mixture • flexible oil & radiator hose • Shut-down sensors for low oil pressure, high coolant temp., low coolant level, high ambient temp.

Design & specifications subject to change without prior notice. Dimensions shown are approximate. Contact Gillette for certified drawings. DO NOT USE DIMENSIONS FOR INSTALLATION PURPOSES.

